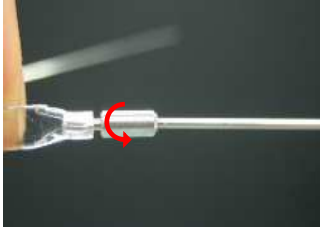


Quick Advice on Fabricating Q.C.M. Retainer Wire W (Type W/Changeable bow)

When a screw part becomes loose, metallic wire rotates.



- When a screw part becomes loose, it takes time to bend metallic wire.
- We recommend a temporary fixation of the screw and the wire when bending.

《Preparations for temporary fixation》 Form the loops before the temporary fixation.

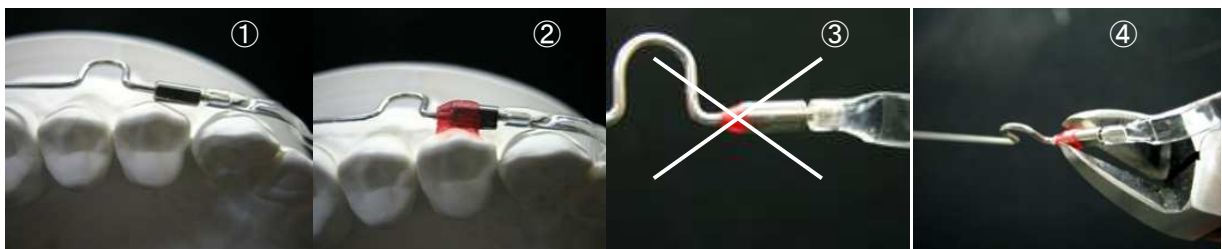
- 1) Tighten the screw. Be careful not to fasten too tight, or the plastic part can be damaged.
- 2) Make the loop by bending. Do not bend right next to the screw as it may become difficult to loosen later.



《Temporary fixation》

Temporarily fix the screw and the wire in place using quick-dry resin.

- 1) Set the retainer wire on the cast.
- 2) Temporarily fix the screw and the wire in place using quick-dry resin. Do not put resin on the plastic part.
- 3) Resin must cover the side of the screw. The metallic wire will rotate if the volume of resin is too small.
- 4) Remove resin with appropriate tools such as a pin cutter with extra care not to damage the screw or the wire.



(Pattern resin is used in the above photos.)